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WARNING!

Low Temperature Effects on EeeZeeEdge Pressure-Sensitive Adhesives

It is essential for PSA to remain flexible, stretchy and wet like to ensure a proper bond. When PSA is subjected to low temperatures the polymers in PSA lose their elasticity, become stiff and therefore prevent a secure bond.

Winter Month Performance Tips:

Receiving Shipment: Allow rolls to acclimate to minimum of 60°F.

Storage: Store rolls above 60°F.

Substrate: Allow substrate to acclimate to 60°F

Application: Best when applied between 60° and 95°.

Heat Gun or optional Hair Dryer Use:

Place the roll horizontal and slowly warm both sides. Warming reactivates the PSAs wetness, tack and flexibility. Caution: Overheating will melt the PVC. Warming the substrates edge will prevent thermo-shock that prematurely cools the PSA.

Instructions for Maximum Bond:

- 1) Bonding surface must be clean, dry, well unified and free of saw dust.
- 2) Remove backing from edgebanding and apply to edge.
- 3) Apply as much pressure as possible to the edge with a "J" roller.
- 4) Remove excess with a hand trimmer, trim knife or double sided edgebanding trimmer.
- 5) Adhesive clean up: turpentine, mineral spirits and kerosene.
- 6) Make Note: Bond reaches 90% of its strength in 72 hours.

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