

761.7 Hot Melt Glue Pot Cleaning Instructions

Granulate 761.7 should only be used in pot type melt units.

Drain as much adhesive from the melt pot as possible.

Set melt unit should at 110C – 130C.

Add 761.7 granulate to melt pot to the same level adhesive is added.

Allow material to melt.

Turn on roller and allow blue material to cycle for as long as possible. Suggested 20 minutes.

Drain as much of the 761.7 purge from the system as possible.

With a non-metallic scraper, hand scrape the pot to remove any remaining charred adhesive.

Repeat as needed.

Add adhesive granulate back into pot.

Increase temperature to suggested working temperature of adhesive.

Allow some adhesive to run out of the system.

Run several scrap pieces through the bander.

Run production pieces and check adhesion.

Suggested frequency of cleaning depends on the amount of char in the melt unit. 1x / month should be more than sufficient.

761.7 can be left in the melt pot for a weekend/shutdown with the temperature turned off. Upon returning to the machine, heat to 110C – 130C and process as suggested above.